



Material - ASTM A 1040 1151

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel

Group - Ferrous Mild Steel Alloys

Sub Group - AISI 1151 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Steel

Chemical Composition			Heat Treatment	
Carbon	C %	0.480 - 0.550		
Manganese	Mn %	0.700 - 1.000	As Raw or Annealing or Normalizing or Hardening and Tempering	
Phosphorus	P %	0.040 max.		izing or Hardoning and
Sulphur	S %	0.080 - 0.130		•
Silicon	Si %	0.100 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	/-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	630 min.
-	-	-	Yield Strength in Mpa	340 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	30 - 35
-	-	-	Hardness in HB	187 - 321
-	-	-	Impact in Joule	-

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
G11510	UNS	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing		
1151	SAE	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing		
1151	AISI	USA	Steel and Bar		
A 108 Grade 1151	ASTM	USA	Steel and Bar		
A 29 1151	ASTM	USA	Steel and Bar		
A 510 1151	ASTM	USA	Wire Rod, Round Wire and Steel		
A 576 11L51	ASTM	USA	Steel and Bar		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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